Mechanical & Hardgoods Laboratory		Report No.:	THD0258/2015		
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		Date:	JAN. 11, 2016		
GIATEX CYCLE CO	O., LTD.				
6F., No.21, Aly. 29, Ln	a. 372, Sec. 5, Zhongxiao E. Rd., Xinyi Dis	st., Taipei City 110, Ta	aiwan		
The following merchs	andise was submitted and identified by t	he annlicant as:			
Product Description:	Adjustable stretching bicycle frame	are applicant us.			
Style/Item No.:	FIT 20				
Sample Quantity:	4 pcs of frame				
	bmitted sample(s) as requested and the				
Test Requested:	For compliance with Clause 4.8.2, Clause				
		4.8.6 of ISO 4210-2:2015 Cycles - Safety requirements for bicycles - Part 2:			
	Requirements for city and trekking, you	ng adult, mountain ar	id racing bicycles.		
Test Method:	According to Clause 4.1. Clause 4.2. Clause	ause 4.3. Clause 4.4.a	nd Clause 4.5 of ISO		
rest wiethou.	According to Clause 4.1, Clause 4.2, Clause 4.3, Clause 4.4 and Clause 4.5 of ISO 4210-6:2015 Cycles - Safety requirements for bicycles - Part 6: Frame and fork test				
	methods.	its for bieyeles Tart	o. I fulle und fork test		
Bicycle type:	■ City and trekking ☐ Young adult	☐ Mountain ☐	Racing		
C	Carrala Na 1, Class A A a GIGO 4010 C				
Sequence of Testing:	Sample No.1: Clause 4.4 of ISO 4210-6.				
	Sample No.2: Clause 4.5 of ISO 4210-6. Sample No.3: Clause 4.3 of ISO 4210-6.				
	Sample No.4: Clause 4.1 and Clause 4.2				
	Sample 1vo.4. Clause 4.1 and Clause 4.2	01 150 4210-0.			
Test Result:	See following sheet(s)				
Date of Receipt:	DEC. 31, 2015				
Testing Period:	DEC. 31, 2015 ~ JAN. 08, 2016				
See Next Page	DEC. 31, 2013 3711. 00, 2010				
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	y				
		Signed for and on	hahalf af		
	7	SGS Taiwan Ltd.	ochan oi		
	7				
•					
Testing Place: No. 0, 14th Pd	, Taichung Ind. Park, Taichung City 40755, Taiwan	Kaini Chen Team Leader			
1051111g 1 1000. 140. 2, 1711 Ku.	, raichang ma. raik, raichang City 40/33, raiwan	I Culli Leduci			

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Test Result:

<u>Clauses:</u> Clause 4.8.2 (ISO 4210-2) Frame - Impact test (falling mass)

Result Pass

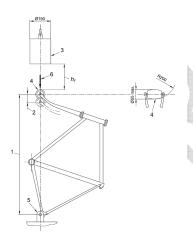
When tested by the method described in ISO 4210-6:2015, 4.1, there shall be no visible cracks or fractures of the frame.

The permanent deformation measured between the axis of the wheel axles (the wheelbase, see ISO 4210-6:2015, 4.1 and ISO 4210-6:2015, Figure 1) shall not exceed the following values:

- a) 30 mm where a fork is fitted;
- b) where a dummy fork is fitted in place of a fork, the values are given in Table 5.

Clause 4.1.2 (ISO 4210-6) Test Method

Figure:



Actual Finding:

Test clause	Test condition Drop height, h ₁ (mm)	Requirement	Test Result
Clause 4.1.2 (ISO 4210-6)	180	< 10 mm (Dummy fork)	6.4 mm
Remark	There was no visible crack on the sample after testing.		

Note: 1. Information of sample: Material (Aluminum), Frame (332 mm), Mass (2,550 g).

- 2. The rigid fork which is needed to conduct the test was provided by SGS Taiwan and the length of rigid fork is 315 mm.
- 3. The offset is 25 mm.
- 4. Sample No. 4
- 5. Base on T/T is 640mm.
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Test Result:

Bicycle type: ■ City and trekking □ Young adult □ Mountain □ Racing

Clauses:

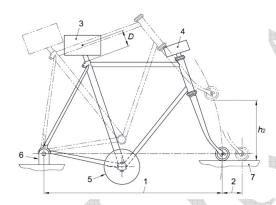
Result Pass

Clause 4.8.3 (ISO 4210-2) Frame and front fork assembly - Impact test (falling frame)

When tested by the method described in ISO 4210-6:2015, 4.2, there shall be no visible cracks or fractures in the assembly and after the second impact there shall be no separation of any parts of any suspension system. The permanent deformation measured between the axis of the wheel axles shall not exceed the values specified in Table 6.

Clause 4.2.2 (ISO 4210-6) Test Method

Figure:



Actual Finding:

•	i iciaan i mamg.		ACIES.		
	Test clause	Test condition		Requirement	Test Result
	Clause 4.2.2 (ISO 4210-6)	Seat post, M ₁	50 kg		
		Steering head, M ₂	10 kg	< 60 mm	9.0 mm
		Bottom bracket, M ₃	30 kg	< 00 11111	9.0 111111
		Drop height, h ₂	200 mm		
	Remark	There was no visible crack on the sample after testing.			

- 1. Information of sample: Material (Aluminum), Frame (332 mm), Mass (2,550 g).
- 2. The rigid fork which is needed to conduct the test was provided by SGS Taiwan and the length of rigid fork is 315 mm.
- 3. The offset is 25 mm.
- 4. Sample No. 4
- 5. Base on T/T is 640mm.
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Test Result:

Bicycle type: ■ City and trekking □ Young adult □ Mountain □ Racing

Clauses:

Result Pass

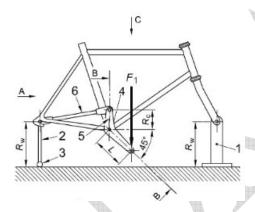
Clause 4.8.4 (ISO 4210-2) Frame - Fatigue test with pedalling forces

When tested by the method described in ISO 4210-6:2015, 4.3, there shall be no visible cracks or fractures in any part of the frame, and there shall be no separation of any parts of the suspension system.

For composite frames, the running displacements (peak-to-peak values) at the points where the test forces are applied shall not increase by more than 20 % of the initial values.

Clause 4.3.2 (ISO 4210-6) Test Method

Figure:



Actual Finding:

		Violani.	100000	
Test clause	Test conditions			Test Result
	Force (F ₁)	Frequency	Cycles	(Cycles)
Clause 4.3.2 (ISO 4210-6)	1,000 N	3 Hz	100,000	100,000
Remark	There was no visible crack on the sample after testing.			

- 1. Information of sample: Material (Aluminum), Frame (332 mm), Mass (2,550 g).
- 2. The rigid fork which is needed to conduct the test was provided by SGS Taiwan and the length of rigid fork is 315 mm.
- 3. The offset is 25 mm.
- 4. Sample No. 1
- 5. Base on T/T is 640mm.
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Test Result:

Bicycle type: ■ City and trekking □ Young adult □ Mountain □ Racing

Clauses:

Result

Pass

Clause 4.8.5 (ISO 4210-2) Frame - Fatigue test with horizontal forces

When tested by the method described in ISO 4210-6:2015, 4.4, there shall be no visible cracks or fractures in the frame and there shall be no separation of any parts of any suspension system. For composite frames, the running displacement (peak-to-peak value) at the point where the test forces are applied shall not increase by more than 20 % of the initial values (see ISO 4210-3:2014, 4.6).

Clause 4.4.2 (ISO 4210-6) Test Method

Figure:



Actual Finding:

rictual i mams.			Anny.	
Test clause	Test conditions			Test Result
	Force	Frequency	Cycles	(Cycles)
Clause 4.4.2	450 N (F ₂)	2 11-	100,000	100,000
(ISO 4210-6)	450 N (F ₃)	3 Hz	100,000	100,000
Remark	There was no visible crack on the sample after testing.			

- 1. Information of sample: Material (Aluminum), Frame (332 mm), Mass (2,550 g).
- 2. The rigid fork which is needed to conduct the test was provided by SGS Taiwan and the length of rigid fork is 315 mm.
- 3. The offset is 25 mm.
- 4. Sample No. 2
- 5. Base on T/T is 640mm.
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Test Result:

Bicycle type: ■ City and trekking □ Young adult □ Mountain □ Racing

Clauses:

Result

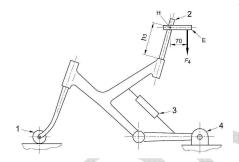
Pass

Clause 4.8.6 (ISO 4210-2) Frame - Fatigue test with a vertical force

When tested by the method described in ISO 4210-6:2015, 4.5, there shall be no visible cracks or fractures in the frame and there shall be no separation of any parts of the suspension system. For composite frames, the running displacement (peak-to-peak value) at the point where the test forces are applied shall not increase by more than 20 % of the initial value (see ISO 4210-3:2014, 4.6).

Clause 4.5.2 (ISO 4210-6) Test Method

Figure:



Actual Finding:

Test clause	Test conditions		Test Result	
	Force (F ₄)	Frequency	Cycles	(Cycles)
Clause 4.5.2	1 000 N	3 Hz	50,000	50,000
(ISO 4210-6)	1,000 N	э пх	50,000	50,000
Remark	There was no visible crack on the sample after testing.			

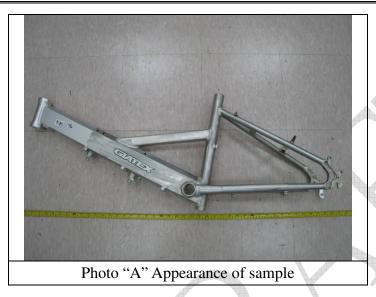
- 1. Information of sample: Material (Aluminum), Frame (332 mm), Mass (2,550 g).
- 2. The rigid fork which is needed to conduct the test was provided by SGS Taiwan and the length of rigid fork is 315 mm.
- 3. The offset is 25 mm.
- 4. Sample No. 3
- 5. Base on T/T is 640mm.
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- Picture(s) -



--- End of Report ---